approximately 25% vield. However, the cleavage of 12 could result from a retro-pinacol reaction,^{2b} and hence this may be an unfair comparison. Nevertheless, it serves as a good reminder that predictions of reductive cleavage must be made cautiously.

While the reductive cleavage described for 1 and 2 is useful in distinguishing head-to-head and head-to-tail dimers of the type shown by 1, 2, 5, and 6, it is also useful as a stereospecific synthesis of β , β' -linked hydrocarbon types illustrated by 3 and 4, which are otherwise difficult to obtain as pure hydrocarbons. Since a single product was obtained in the preparation of 3, we assume that the positions β to the aromatic rings of 1 are not involved. This permits the stereochemical assignment shown for 3, mp 84–85 °C,⁵ and hence suggests the meso configuration for hydrocarbon 13, mp 118-119 °C.14

Experimental Section

Li-NH₃ Reductive Cleavage of cis.anti.cis-5.6.6a.-6b,7,8,12b,12c-Octahydrodibenzo[a,i]biphenylene (1) to 1,1',-2,2',3,3',4,4'-Octahydro-2,2'-binaphthyl (3). To a solution of 2.0 g (7.2×10^{-3} mol) of 1,³ mp 71–72 °C, in 10 ml of dry ether and 50 ml of ammonia was added 0.11 g (1.57×10^{-2} g-atom) of lithium in small pieces. After addition, the blue color persisted. After 1 h, the reaction was quenched with anhydrous ammonium chloride, ammonia was allowed to evaporate, and 200 ml of water was added to the residue. The reaction mixture was extracted (ether, 3×100 ml) and the organic layer was washed with 50-ml portions of 10% sulfuric acid, Claisen's alkali, 16 and water. The ether layer was dried (MgSO₄) and concentrated to give 1.95 g of a crystalline product, mp 73-78 °C. GC analysis^{17a} of the product showed less than 2% of unreacted 1 and a major peak corresponding to 3.5b Recrystallization of the crude product from isohexane gave 1.2 g (60% yield) of white needles, mp 84.5-85 °C. A second crop of 0.5 g of less pure material was obtained by concentration of the mother liquor. The total yield was 85%. The product had an identical ¹H NMR spectrum and undepressed melting point on mixing with a known sample of 3.51

Li-NH₃ Reductive Cleavage of 4bb,4ca,9,9aa,9bb,10-Hexahydrocyclobuta[1,2-a:4,3-a']diindene (2) to 2,2'-Biindanyl (4). To a solution of 1.0 g (4.3×10^{-3} mol) of the photodimer 2,⁴ mp 110 °C, in 10 ml of ether and 50 ml of ammonia was added 0.65 g ($9.3 \times$ 10^{-3} ³g-atom) of lithium. The reaction and product isolation was carried out as described above to give 1.0 g of a solid. GC analysis¹⁷ ^b of this solid showed a major peak and no unreacted 2. Recrystallization of the product from acetone gave 0.8 g (80% yield) of white crystals of 4: mp 165–167 °C (lit.^{6a} mp 165–166.5 °C); ¹H NMR (CDCl₃) δ 7.10 (m, 8, ArH), 3.20-2.90 (m, 4, ArCH₂), 2.83-2.30 (m, 6, ArCH₂CH); mass spectrum (70 eV) m/e 234.

Hydrogenation of 1,1',2,2',3,3',4,4'-Octahydro-1,1'-binaphthyl-1,1'-diol (12) to 1,1',2,2',3,3',4,4'-Octahydro-1,1'-binaphthyl (7). A solution of 15 g (0.051 mol) of the pinacol 12^{13} in 500 ml of acetic acid and 1.5 g of 10% Pd/C was shaken in a Parr hydrogenation vessel under a 50-psig hydrogen atmosphere at 60-70 °C for 43 h. The reaction mixture was filtered and concentrated under reduced pressure. The crude hydrogenation product was purified by chromatography on basic alumina using isohexane. The combined hydrocarbon fractions were distilled using a Kugelrohr apparatus at 160-170 °C (0.2 mm) to give 3.5 g (0.013 mol, 26% yield) of a clear, colorless oil:^{8a.1} ¹H NMR (CDCl₃) δ 7.31-6.86 (m, 8, ArH), 3.72-3.20 (m, 2, ArCH), 2.65 $(t, 4, ArCH_2), J = 4 Hz, and 2.13-1.04 (m, 8, ArCH_2CH_2CH_2); mass$ spectrum (70 eV) m/e 262.

Reaction of 12 with Sodium-Ammonia. A solution of 0.8 g (0.0027 mol) of 12, mp 185–189 °C (lit.¹³ mp 191 °C), in 50 ml of THF was added to a solution of 50 ml of ammonia and 0.5 g (0.22 g-atom) of sodium. After 1 h, the reaction was quenched by addition of solid ammonium chloride and the products isolated as previously described. The resulting oil was analyzed by GC^{17c} and shown to contain 25% tetralin

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Registry No.-1, 42182-84-3; 2, 23358-17-0; 3, 61158-73-4; 4, 39060-95-2; 7, 1154-13-8; 12, 3073-53-8; tetralin, 119-64-2; lithium, 7439-93-2; ammonia, 7664-41-7; sodium, 7440-23-5.

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Reactions of Enones with the New Organocuprates, LiCu₂(CH₃)₃, Li₂Cu₃(CH₃)₅, and Li₂Cu(CH₃)₃

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It has been reported that a mixture of (CH₃)Li and Li- $Cu(CH_3)_2$ provides unusually stereoselective methylation of 4-tert-butylcyclohexanone compared to CH₃Li alone.¹ It was suggested that a highly reactive cuprate having the stoichiometry Li₂Cu(CH₃)₃ or Li₃Cu(CH₃)₄ is formed when CH₃Li and $LiCu(CH_3)_2$ are allowed to react and that reaction of these species with the ketone would explain the observed results. We have recently obtained direct evidence for the existence of $LiCu_2(CH_3)_3$ and $Li_2Cu(CH_3)_3$ in both dimethyl ether and tetrahydrofuran and indirect evidence for the species $Li_2Cu_3(CH_3)_5$ and $Li_2Cu(CH_3)_3$ in diethyl ether by low-temperature NMR.² All of the cuprates appear to be single species in solution except $Li_2Cu(CH_3)_3$ which has been shown to exist as an equilibrium mixture. Since $LiCu(CH_3)_2$ has proven to be an excellent conjugate methylating agent for α,β -unsaturated carbonyl compounds, it was considered to be important to evaluate these new cuprates as conjugate methylating agents.

$$LiCu(CH_3)_2 + CH_3Li \Longrightarrow Li_2Cu(CH_3)_3$$
(1)

Six enones (I–VI) were chosen to react with $LiCu(CH_3)_2$, $LiCu_2(CH_3)_3$, and $Li_2Cu(CH_3)_3$ in THF and $LiCu(CH_3)_2$, $Li_2Cu_3(CH_3)_5$, and $Li_2Cu(CH_3)_3$ in Et_2O solvent. The results of these reactions are shown in Tables I and II. In THF solvent

Table I. Methylation of Enones with $LiCu(CH_3)_2$, $LiCu_2(CH_3)_3$, and $Li_2Cu(CH_3)_3^a$ in THF at Room Temperature

Expt			Molar ratio of		Enone	Product, %	
	$\operatorname{Cuprate}_{\operatorname{reagent}^b}$	$Enone^{c}$	reagent to enone	Reaction time, h	recovered, %	1,4 meth- ylation	1,2 meth- ylation
		Q					
1	$LiCu(CH_3)_2$	t-BuCH=CHCBu-t (trans) (I)	3:1	3	5	95^d	0
2	$LiCu_2(CH_3)_3$	(I)	3:1	3	20	82	0
3	$Li_2Cu(CH_3)_3$		2:1	3	0	108	0
4	LiCu(CH)		2.1	3	7	030	0
5	$LiCu_{(CH_3)_2}$		3:1	3	11	90	0
6	$\operatorname{Li}_{2}\operatorname{Cu}(\operatorname{CH}_{3})_{3}$		2:1	3	11	93	Ő
7	L'OW (CH)	$CH CH - C + CH_3 O$	9.1	9	4.4	E C f	0
8	$LiCu(CH_3)_2$	(III)	3.1	3	44 95	0	0
9	$\operatorname{Li}_{2}\operatorname{Cu}(\operatorname{CH}_{3})_{3}^{2}$	(III)	2:1	3	48	52	Ő
		Q					
10	$LiCu(CH_3)_2$	$(CH_3)_2C = CHCCH_3$ (IV)	3:1	3	49	51^{g}	0
11	$LiCu_2(CH_3)_3$	(IV)	3:1	3	66	30	0
12	$\operatorname{Li}_{2}\operatorname{Cu}(\operatorname{CH}_{3})_{3}$	(1V) 0	2:1	5	30	8	59 ¹
		<u> </u>					
13	$LiCu(CH_3)_2$	(\mathbf{V})	3:1	3	0	100^{h}	0
14	$LiCu_{3}(CH_{3})_{3}$	~ (V)	3:1	3	0	103	0
15	$\operatorname{Li}_{2}\operatorname{Cu}(\operatorname{CH}_{3})_{3}$	(V)	2:1	3	0	95	0
		O I					
16	$LiCu(CH_3)_2$	(VI)	3:1	5	100	0	0
17	LiCu (CH)	\sim (VI)	3.1	5	100	0	0
18	$Li_{1}Cu(CH_{3})_{3}$	(VI)	2:1	5.	100	ŏ	ŏ
		()		Ū.		Ť	

^a Li₂Cu(CH₃)₃ is in equilibrium with LiCu(CH₃)₂ and CH₃Li. ^b Registry no.: LiCu(CH₃)₂, 15681-48-8; LiCu₂(CH₃)₃, 61303-82-0; Li₂Cu(CH₃)₃, 61278-42-0. ^c Registry no.: I, 20859-13-6; II, 625-33-2; III, 565-62-8; IV, 141-79-7; V, 930-68-7; VI, 78-59-1. ^d Registry no., 61267-93-4. ^e Registry no., 61267-94-5. ^f Registry no., 61267-95-6. ^g Registry no., 61267-96-7. ^h Registry no., 61267-97-8. ⁱ Registry no., 21981-08-8.

Table II. Methylation	of Enones with LiCu	(CH ₃) ₂ and Li ₂ Cu(CH ₂	a)a in EtoO a	t Room Temperature
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					Enone	Product, %	
Expt	Cuprate reagent	Enone	Molar ratio of reagent:enone	Reaction time, min	recovered, %	1,4 methylation	1,2 methylation
19	LiCu(CH ₃) ₂	Ι	1:1	10	37	63	0
20	$LiCu(CH_3)_2$	Ι	3:1	10	0	100	0
21	$Li_2Cu_3(CH_3)_5$	Ι	1:1	10	0	105	0
22	$Li_2Cu(CH_3)_3$	Ι	2:3	10	0	53	47^{a}
23	$LiCu(CH_3)_2$	II	3:1	10	3	97	0
24	$Li_2Cu_3(CH_3)_5$	II	1:1	10	0	108	0
25	$Li_2Cu(CH_3)_3$	II	2:1	10	0	96	3^{b}
26	$LiCu(CH_3)_2$	III	3:1	10	6	94	0
27	$Li_2Cu_3(CH_3)_5$	III	1:1	10	0	95	0
28	$Li_2Cu(CH_3)_3$	III	2:1	10	0.5	14	86 °
29	$LiCu(CH_3)_2$	IV	3:1	10	17	82	1
30	$Li_2Cu_3(CH_3)_5$	IV	1:1	10	6	96	0
31	$Li_2Cu(CH_3)_3$	IV	2:1	10	2	19	79
32	$LiCu(CH_3)_2$	V	1:1	1	9	91	0
33	$Li_2Cu_3(CH_3)_5$	V	1:1	10	0	95	0
34	$Li_2Cu(CH_3)_3$	v	2:3	1	0	100	0
35	$LiCu(CH_3)_2$	VI	3:1	10	0	100	0
36	$Li_2Cu_3(CH_3)_5$	VI	1:1	10	0	94	0
37	$Li_2Cu(CH_3)_3$	VI	2:1	10	0	3^d	9 3 °

^a Registry no., 61267-98-9. ^b Registry no., 61267-99-0. ^c Registry no., 61268-00-6. ^d Registry no., 61268-01-7. ^e Registry no., 61268-02-8.

(Table I), LiCu₂(CH₃)₃ reacted with enones in the same fashion as LiCu(CH₃)₂ to give 100% 1,4-regioselective methylation, but at a slower rate (expt 2, 5, and 11). When the enone was substituted in the α position (enone III), Li-Cu₂(CH₃)₃ did not react under the conditions that LiCu(CH₃)₂ gave a 56% yield. On the other hand, Li₂Cu(CH₃)₃ has a re-

action rate similar to that of $\text{LiCu}(\text{CH}_3)_2$ in the reactions of β -monosubstituted enones (I, II, III, and V) but gives mostly 1,2 methylation for β -disubstituted enones such as IV (expt 12). Although all three cuprate reagents gave quantitative conjugate alkylation with cyclohexenone (V), none of the three reagents reacted with isophorone (VI).

In Et₂O solvent (Table II), the reactions are much faster than in THF solvent. Li₂Cu₃(CH₃)₅ is more reactive than LiCu(CH₃)₂ and also provides 100% 1,4 regioselectivity in each case studied as does LiCu(CH₃)₂. Li₂Cu(CH₃)₃ gives 100% conjugate alkylation for cyclohexenone (V) whereas Li-Cu(CH₃)₂ under the same conditions results in some recovered reactant. However, in diethyl ether, Li₂Cu(CH₃)₃ is in general less regioselective than LiCu(CH₃)₂. Clearly in the case of Li₂Cu(CH₃)₃, CH₃Li is reacting in diethyl ether to form 1,2-addition product.

It appears that the relative rates of LiCu(CH₃)₂, Li-Cu₂(CH₃)₃, Li₂Cu₃(CH₃)₅, and Li₂Cu(CH₃)₃ reaction with enones depends on the steric requirement of the particular enone. When the enone is disubstituted (either β , β or α , β), reaction is much slower than for a monosubstituted enone. For example, LiCu₂(CH₃)₃ does not react with III (an α , β -disubstituted enone) in THF whereas LiCu(CH₃)₂ effects conjugate addition in 56% yield (expt 7 and 8). On the other hand, Li-Cu₂(CH₃)₃ and LiCu(CH₃)₂ react with II (β -monosubstituted enone) in THF at about the same rate (expt 4 and 5). Clearly all of the cuprates react with cyclohexenone (V) at a rapid rate compared to the other enones whereas isophorone (VI) (a β , β -disubstituted enone) does not react with any of the cuprates.

When $Li_2Cu(CH_3)_3$ was allowed to react with IV (a β , β disubstituted enone) in THF, the reaction involving conjugate addition is apparently slowed down so much that 1,2 addition by the equilibrium concentration of CH₃Li becomes the major reaction. The same phenomenon is observed in diethyl ether (Table II). $Li_2Cu(CH_3)_3$ is affected much more than Li- $Cu(CH_3)_2$ by disubstitution in the enone. For example, with the least substituted enones (II and V), $Li_2Cu(CH_3)_3$ gives conjugate addition in high yield, whereas with the more sterically hindered enones (I, III, IV, and VI), substantial 1,2 addition takes place.^{3,4}

In conclusion, the new organocuprates, $LiCu_2(CH_3)_3$ and $Li_2Cu(CH_3)_3$ in THF and $Li_2Cu(CH_3)_3$ and $Li_2Cu_3(CH_3)_5$ in Et₂O, react with enones in a similar manner compared to $Li-Cu(CH_3)_2$. Except in the cases of disubstituted enones, $Li_2Cu(CH_3)_3$ gives quantitative conjugate methylation of the enones studied at a comparable or greater rate than $Li-Cu(CH_3)_2$ provided that the reaction is carried out in THF. On the other hand, poor regioselectivity was observed in diethyl ether. $LiCu_2(CH_3)_3$ gave quantitative regioselectivity in THF and reacted in general more slowly than $LiCu(CH_3)_2$. Since $LiCu_2(CH_3)_3$ is insoluble in diethyl ether, studies were not carried out in this solvent. $Li_2Cu_3(CH_3)_5$ in ether gave excellent results with all of the enones and appeared to react somewhat more rapidly compared to $LiCu(CH_3)_2$.

Experimental Section

Apparatus. Reactions were performed under nitrogen at the bench using Schlenk tube techniques.⁵ Other manipulations were carried out in a glove box equipped with a recirculating system using manganese oxide columns to remove oxygen and dry ice-acetone to remove solvent vapors.⁶ ¹H NMR spectra were obtained at 60 MHz using a Varian A-60 NMR spectrometer.

Analytical. Active CH_3 group analysis was carried out by hydrolyzing samples with hydrochloric acid on a standard vacuum line and collecting the evolved methane with a Toepler pump.³ Lithium was determined by flame photometry. Iodide was determined by the Volhard procedure. Copper was determined by electrolytic deposition on a Pt electrode.

Materials. Tetrahydrofuran (Fisher Certified reagent grade) was distilled under nitrogen over NaAlH₄ and diethyl ether (Fisher reagent) over LiAlH₄ prior to use. Methyllithium in THF and Et₂O was prepared by the reaction of $(CH_3)_2$ Hg with excess lithium metal. Both solutions were stored at -78 °C until ready to use. Cuprous iodide was purified by precipitating from an aqueous KI–CuI solution.⁷ The precipitated solid was washed with water, ethanol, and diethyl ether and then dried at room temperature under reduced pressure.

Preparation of Reagents in THF. LiCu₂(CH₃)₃. Cuprous iodide (1.53 g, 8.05 mmol) was weighed into a 50-ml round-bottom flask in the drybox, then the flask fitted with a rubber septum. The flask was removed from the drybox, connected by means of a needle to a nitrogen bubbler, and 15 ml of THF added to slurry the solid. The slurry was cooled to -78 °C and 15.1 ml of a 0.802 M solution of methyllithium (12.1 mmol) in THF was added to the flask. Within 5 min all the solid had dissolved and a clear, brown solution was present. ¹H NMR at -96 °C showed the solution to contain only LiCu₂(CH₃)₃.² Analysis of the solution showed Li, Cu, CH₃, and I to be present in a ratio of 1.49:1.00:1.50:1.02.

LiCu(**CH**₃)₂. Cuprous iodide (1.26 g, 6.62 mmol) was allowed to react with 16.5 ml of 0.802 M methyllithium (13.2 mmol) in THF using the same procedure as was used to prepare LiCu₂(CH₃)₃ (see above). All the solid dissolved within 1 min to yield a clear, light brown solution. ¹H NMR at -96 °C showed only one signal at δ -15.7, which corresponded to LiCu(CH₃)₂. An analysis of the solution showed Li, Cu, CH₃, and I to be present in a ratio of 2.00:1.00:2.12:0.98.

 $Li_2Cu(CH_3)_3$. Cuprous iodide (0.80 g, 4.23 mmol) was allowed to react with 19.0 ml of 0.802 M methyllithium (16.9 mmol) in THF using the above procedure for making LiCu₂(CH₃)₃. All the solid dissolved within 1 min to yield a clear, colorless solution. ¹H NMR at -96 °C showed the presence of Li₂Cu(CH₃)₃ in equilibrium with LiCu(CH₃)₂, and CH₃Li [four signals at δ -1.40, -1.57, -1.73, and -2.08 are observed; signals at δ -1.57 and -2.08 are due to LiCu(CH₃)₂ and CH₃Li, respectively, while those at δ -1.40 and -1.73 are due to Li₂Cu(CH₃)₃]. An analysis of the solution showed Li, Cu, CH₃, and I to be present in a ratio of 3.82:1.00:3.62:0.94.

Preparation of Reagent in Et₂O. LiCu(CH₃)₂. Cuprous iodide (0.53 g, 2.79 mmol) was weighed into a 50-ml round-bottom flask in the drybox, then the flask fitted with a rubber spetum. The flask was removed from the drybox and connected by means of a needle to a nitrogen bubbler, and 5 ml of Et₂O added to slurry the solid. The slurry was cooled to -78 °C and 4.4 ml of 1.27 M solution of methyllithium (5.58 mmol) in Et₂O was added to the flask. All the solid dissolved immediately and a clear, colorless solution formed. ¹H NMR at -96 °C showed only LiCu(CH₃)₂ to be present. An analysis of the solution showed Li, Cu, CH₃, and I to be present in a ratio of 1.97: 1.00:.96:0.95.

 $Li_2Cu_3(CH_3)_5$. Cuprous iodide (0.380 g, 2.0 mmol) was allowed to react with 3.5 ml of 0.95 M solution of methyllithium (3.3 mmol) in Et_2O using the same procedure as was used to prepare $LiCu(CH_3)_2$ (see above). Most of the solids dissolved immediately to give a clear, light pink solution, but a small amount of a yellow solid (methylcopper) remained. An analysis of the solution showed Li, Cu, CH₃, and I to be present in a ratio of 5.21:3.00:5.09:3.03. If all of the iodide is assumed to be present as LiI, then the organocopper species would have a Li:Cu:CH₃ ratio of 2.18:3.00:5.09. This indicates the presence of the complex $Li_2Cu_3(CH_3)_5$. This compound was indeed shown to be present by NMR studies.²

 $\dot{Li}_2Cu(CH_3)_3$. Cuprous iodide (0.57 g, 2.97 mmol) was allowed to react with 9.36 ml of 1.27 M solution of methyllithium (11.9 mmol) in Et₂O using the same procedure as was used to prepare LiCu(CH₃)₂ (see above). All the solid dissolved immediately and a clear, colorless solution remained. ¹H NMR at -96 °C showed Li₂Cu(CH₃)₃, Li-Cu(CH₃)₂, and CH₃Li to be present.² An Analysis of the solution a showed Li, Cu, CH₃, and I to be present in a ratio of 3.82:1.00:3.88: 1.02.

General Reactions of Enones. A 10-ml Erlenmeyer flask with a Teflon-coated magnetic stirring bar was dried in an oven and allowed to cool under nitrogen flush, then sealed with a rubber septum and connected by means of a needle to a nitrogen-filled manifold equipped with a mineral oil filled bubbler. The cuprate reagent (ca. 0.1-0.5mmol) was syringed into the flask, then the calculated amount of enone (in THF or Et_2O solvent with internal standard, n- $C_{12}H_{26}$ or n-C₁₄H₃₀) was added to the stirred reagent. After the designated reaction time, the reaction was quenched by H_2O slowly and dried by MgSO₄. A 10-ft 5% Carbowax 20M on Chromosorb W column was used to separate the 1,4 and 1,2 methylation products of enone I (120 °C), enone II (90 °C), enone III (100 °C), enone IV (100 °C), enone V (100 °C), and enone VI (100 °C). Authentic samples of 1,2-addition products were prepared by reaction of the enone with MeLi. The yield percent for each reaction with $LiCu(CH_{3})_{2}$ was normalized by 100% yield = enone recovery % + 1,2 product % + 1.4 product %. The yield percents for other reactions were based on the $LiCu(CH_3)_2$ reaction.

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A Synthesis of 3,7-Dimethylpentadec-2-yl Acetate. The Sex Pheromone of the Pine Sawfly Neodiprion lecontei¹

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The sawflies are ubiquitous in North America and include in their host selection a great diversity of plant groups. Many species (e.g., Diprion hercyniae and Neodiprion lecontei) are among the worst defoliators of spruce and pine forests as a result of feeding by the caterpillar-like larvae on coniferous needles.² Recently Coppel and co-workers³ identified 3,7dimethylpentadec-2-yl acetate (6) as the major component of the sex pheromone produced by female Neodiprion lecontei. We report below a facile synthesis of racemic 6 starting with commercial 2,6-dimethylcyclohexanone (1).

In the synthesis outlined in Scheme I ($\mathbf{R} = n$ -heptyl), the

Scheme I



a, NaH, n-C₈H₁₇I/THF; b, NH₂OH·HCl, NaOAc/EtOH; c, p-TsCl/pyridine, reflux; d, DiBALH/hexane, -78°C; e, H_3O^+ ; f, MeMgI/Et₂O; g, Ac₂O; h, PtO₂/HOAc, H₂.

key step, a Beckmann fragmentation of the oxime 3^4 to the isomeric olefinic nitriles 4, proceeded in 90% yield when 3 reacted with 2 equiv of p-TsCl in refluxing pyridine.⁵ The synthesis was completed by standard procedures as shown to give the acetate 6 in 59% overall yield from the ketone 2.

Experimental Section

2,6-Dimethyl-2-n-octylcyclohexanone (2). A flame-dried 250-ml three-neck flask fitted with a magnetic stirrer, condenser, addition funnel, nitrogen inlet, and gas bubbler was charged with 4.5 g (90 mmol) of 50% NaH. After the mineral oil was removed with 2×20 ml

of ether, 90 ml of THF (freshly distilled from Na) and 10 ml of DMF was added. The mixture was heated to reflux and 9.45 g (75 mmol) of 2,6-dimethylcyclohexanone was added dropwise. When hydrogen evolution had ceased, the mixture was cooled to 25 °C and 17.5 g (73 mmol) of 1-iodooctane added in one portion. After stirring at ambient temperature for 1 h, the mixture was refluxed for a further 1 h whereupon 50 ml of 3 M H₂SO₄ was added and refluxing continued for 3.5 h. After cooling, the organic layer was separated, diluted with 100 ml of ether, and washed with 2×100 ml of H₂O. After drying over MgSO₄, the solvent was removed in vacuo and the residue distilled via short path to give 3.34 g (36%) of the starting ketone 1 and 7.31 g (42%) of 2: bp 117–120 °C (0.1 mm); IR (CCl₄) 1710 cm⁻¹; NMR (CCl₄) δ 0.85 (distorted t, 3 H), 0.92 (d, 3 H, J = 7 Hz), 0.92, 1.08 (2 sharp singlets, 3 H), 1.26 (br s, 14 H), 1.0-2.0 (br, 7 H); m/e (rel intensity) 238 (M⁺, 22), 126 (100).

2,6-Dimethyl-2-n-octylcyclohexanone Oxime (3). A mixture of 5.96 g (25 mmol) of ketone 2, 10.4 g (150 mmol) of NH₂OH·HCl, 20.6 g (150 mmol) of NaOAc·3H₂O, and 20 ml of EtOH was refluxed for 48 h. After 150 ml of H₂O was added, the product was extracted into 2×40 ml of ether, dried over MgSO₄, and concentrated in vacuo. Methanol (15 ml) was added and the mixture refrigerated overnight. The crystalline product was collected by suction filtration and washed with cold methanol to give 2.05 g of oxime, mp 79-81 °C. The filtrate and washings were combined and concentrated in vacuo and the resultant oil was distilled via short path to give 3.51 g of the oxime as a colorless, viscous oil, bp 127–130 °C (0.1 mm). The combined yield of oximes was 5.56 g (88%). The data for the crystalline oxime are presented below: IR (CCl₄) 3400 cm⁻¹; (broad); NMR (CCl₄) δ 9.9 (s, 1 H), 1.3 (br s, 14 H superimposed on d, 3 H), 1.1 (s, 3 H), 0.9 (distorted t, 3 H), 1.2-2.0 (br, 7 H); m/e (rel intensity) 253 (M⁺, 6), 236 (5), 141 (100), 126(22)

Beckmann Fragmentation of Oximes 3. A mixture of 4.00 g (15.8 mmol) of the crystalline oxime 3 and 6.83 g (35.6 mmol) of p-toluenesulfonyl chloride in 10 ml of pyridine was refluxed for 2.5 h. After cooling to 25 °C, 1 ml of H₂O was added and the mixture stirred for 10 min whereupon the dark brown solution was poured into 100 ml of water and extracted with 3×25 ml of hexane. The combined hexane layers were washed with 2×25 ml of H₂O, dried over MgSO₄, and concentrated in vacuo. The resultant brown oil was distilled via Kugelrohr to give 3.35 g (90%) of the isomeric olefinic nitriles 4: bp 125-130 °C (bath) (0.1 mm); IR (CCl₄) 2240 cm⁻¹; NMR (CCl₄) δ 5.0 (m, 1 H), 2.4 (sextet, 1 H), 2.0 (m, 2 H), 2.0 (m, 2 H), 1.65 (br s, 3 H), 1.0-1.7 (br, 6 H), 1.3 (br s, 10 H, superimposed on d, 3 H), 0.85 (distorted t, 3 H); m/e (rel intensity) 235 (M⁺, 51), 220 (33), 207 (80), 150 (79), 126 (64), 107 (100).

Reduction of the Nitriles 4 to the Aldehydes 5. To a magnetically stirred solution of 3.35 g (14.2 mmol) of the nitriles 4 in 20 ml of hexane was added dropwise at -78 °C 2.80 ml (2.22 g, 15.6 mmol) of DiBALH in 3 ml of hexane. After stirring at -78 °C for an additional 30 min, the cooling bath was removed and stirring continued at ambient temperature for 2 h. The mixture was carefully poured into 35 ml of rapidly stirred 3 M H₂SO₄. After 1 h, the organic layer was washed with 2×25 ml of H₂O, dried over MgSO₄, and concentrated in vacuo and the residue was distilled via Kugelrohr to give 2.86 g (85%) of the aldehydes 5 as a colorless oil: bp 110-115 °C (bath)(0.1 mm); IR (CCl₄) 2820, 2720, 1720, 1640 cm⁻¹; NMR (CCl₄) δ 9.5 (d, 1 H, J = 2 Hz), 5.0 (m, 1 H), 2.2 (sextet, 1 H), 2.0 (distorted t, 2 H), 1.6 (br s, 3 H), 1.25 (br s, 10 H), 1.05 (d, 3 H, J = 7 Hz), 0.85 (distorted t, 3 H); m/e (rel intensity) 238 (M⁺, 27), 180 (100), 126 (45).

3,7-Dimethylpentadec-2-yl Acetate (6). To a magnetically stirred solution of MeMgI [prepared from 1.42 g (10.0 mmol) of MeI and 0.36 g (15.0 g-atoms) of Mg in 10 ml of Et_2O] was added 1.70 g (7.15 mmol) of aldehyde 5 in 3 ml of Et₂O. After stirring at 0 °C for 10 min, 2.00 g (20 mmol) of Ac₂O was added dropwise. After addition was compete, stirring was continued for 15 min, whereupon 20 ml of aqueous NH₄Cl was added. The organic layer was washed with 2×10 ml of H₂O, dried over MgSO₄, and concentrated in vacuo.

The crude product from above in 15 ml of HOAc was reduced over Pt (15 mg of PtO_2) at 15 psi H₂. The catalyst was removed by filtration and the solvent removed in vacuo. The residue was distilled via Kugelrohr to give 1.88 g (88%) of 6 as a colorless oil: bp 130–135 °C (bath)(0.1 mm); IR (CCl₄) 1740, 1240 cm⁻¹; NMR (CCl₄) δ 4.8 (m, 1 H), 1.95 (s, 3 H), 1.25 (br s, 18 H), 1.0-1.5 (m with Me doublets superimposed, 13 H), 0.9 (distorted t, 3 H); $MS^3 m/e$ (rel intensity) 298 (M⁺, 13), 238 (100)

The distilled product showed one major component (>95%) by VPC analysis on a 4 ft \times 0.25 in. 10% SE-30/Chromosorb P column at 180 °C. The VPC retention time, IR, and mass spectra of 6 as prepared above were identical with those of an authentic sample kindly provided by Professor Coppel.³